

High Flow Series Filter Cartridges

Large Geometry Pleated Filters for High Flow

Graver High Flow Series filters feature a larger geometry to handle higher flows with fewer filter elements. The result is much faster, easier filter changeouts. In addition, the inside to outside flow allows for excellent dirt holding capacity, extending the time between filter changeouts. Filter housings are also available and because of the filters high flow and dirt holding capacity, smaller systems are possible, reducing upfront capital costs.

Features - Benefits

- 6" diameter, large geometry for high flow rates
- Absolute retention ratings from 1 to 100 microns
- Capable of flow rates up to 500 GPM in a single 60" element
- Inside-out flow retains contaminant even during changeout
- Multi layer pleated construction with optimized surface area
- Outer cage prevents media extrusion problem experienced with some competitive offerings
- Unique Quad Seal gasket provides maximum seal integrity
- Retrofits competitive high flow filter housings
- Thermally bonded construction

Product Specifications

| - | |
|---------------------|---|
| Media/Support/Cage: | Polypropylene |
| End caps: | Polypropylene |
| O-Rings: | EPDM, Silicone, Buna-N, Viton |
| Micron ratings: | 1, 3, 5, 10, 20, 40, 60, 100 μm |
| Dimensions | |
| Nominal lengths: | 20", 40", 60" (50.8, 101.6, 152.4 cm) |
| Outside diameter: | 6.0" (15.2 cm) |
| Surface area: | 24 ft². (2.2 m²) per 20" elementt 49 ft². (4.6 m²) per 40" element 73 ft². (6.8 m²) per 60" element |
| | |

Operating Parameters

Maximum flow rates*:

| Maximum operating temperature: | 180°F @ 20 psid (82°C @ 1.4 bar) 160°F @ 30 psid (71°C @ 2.1 bar) 77°F @ 50 psid (25°C @ 3.4 bar) |
|--------------------------------|---|
| Recommended change | eout |
| differential pressure: | 35 psid (2.4 bar) |

40" element up to 350 GPM (1325 lpm) 20" element up to 175 GPM (662 lpm)

60" element up to 500 GPM (1892 lpm)



Certifications

FDA Listed Materials - All Materials comply with FDA Title 21 of the Code of Federal Regulations Sections 174.5, and 177.1520, as applicable for food and beverage contact.

NSF 61 - Certified to NSF/ANSI STD 61 for materials requirements only - Component.

Typical Applications

- Water Systems
- Chemicals
- Food and Beverage
- Pre RO



Certified to NSF/ANSI Standard 61 for materials requirements only.

COMPONENT

Performance Specifications

Cleaning/Sanitization

Compatible with most common chemical cleaning, sanitizing and sterilizing agents and with pH range from 1–14. Consult factory for specific compatibility information. Cartridge will withstand up to ten 30 minute hot water cycles** at 181°F (83°C) at 5 psid (0.35 bar).

Steam/Autoclave

Cartridges may be steamed for at least twenty 15 minute cycles** @ 230°F (110°C) not to exceed 3 psid (0.21 bar).

Consult factory for sizing assistance based on particle loads.
 O-ring should be replaced after 5 cycles or when a loosening of the seal is detected.



| High Flow Nomenclature Information | | | | |
|--|---------------------------------|------------------------|---|--|
| High Flow | 5 | -60 | E O-Ring S Silicone | |
| Filter Type High Flow Series Filters | Retention Rating (microns) 1 20 | Length (inches) -20 | | |
| Example: HF 5-60E | 3 40 5 60 10 100 | -40 -60 | B Buna-NE EPDMV Viton | |

| | High Flow Pressure Drop | | | | | |
|--------|--------------------------------|--------|---|--------|--------|--------|
| Micron | Element Pressure Drop psid/gpm | | Element Pressure Drop Mbar/M ³ /Hr | | | |
| MICTON | 20" | 40" | 60" | 20" | 40" | 60" |
| 1 | 0.0200 | 0.0097 | 0.0065 | 6.0845 | 2.9395 | 1.9820 |
| 3 | 0.0167 | 0.0081 | 0.0054 | 5.0705 | 2.4495 | 1.6516 |
| 5 | 0.0076 | 0.0037 | 0.0025 | 2.3179 | 1.1198 | 0.7550 |
| 10 | 0.0046 | 0.0022 | 0.0015 | 1.3908 | 0.6719 | 0.4530 |
| 20 | 0.0021 | 0.0010 | 0.0007 | 0.6374 | 0.3079 | 0.2076 |
| 40 | 0.0017 | 0.0008 | 0.0006 | 0.5215 | 0.2520 | 0.1699 |
| 60 | 0.0015 | 0.0007 | 0.0005 | 0.4552 | 0.2199 | 0.1483 |
| 100 | 0.0010 | 0.0005 | 0.0003 | 0.3035 | 0.1466 | 0.0989 |

Note: For chemical compatibility, flow rates, and temperature requirements please consult the factory or your local Graver distributor.

Removal Efficiency

| Micron Rating Beta Ratio | 99.9% Beta 1000 | 99% Beta 100 | 90% Beta 10 | |
|-----------------------------|--------------------|-----------------|----------------|--|
| 1 micron | 1 | 0.6 | 0.2 | |
| 3 micron | 3 | 2 | 1.5 | |
| 5 micron | 5 | 4 | 3 | |
| 10 micron | 10 | 8.5 | 6.5 | |
| 20 micron | 22 | 19 | 14 | |
| 40 micron | 38 | 18 | 15 | |
| 60 micron | 60 | 35 | 20 | |
| 100 micron | 100 | 75 | 45 | |

$$Beta Ratio = \frac{Upstream particle counts}{Downstream particle counts}$$

The micron ratings shown at various efficiency and beta ratio value levels were determined through laboratory testing, and can be used as a guide for selecting cartridges and estimating their performance. Under actual field conditions, results may vary somewhat from the values shown due to the variability of filtration parameters.

Testing was conducted using the single-pass test method, water at 3 gpm/10" cartridge. Contaminant's included latex beads, coarse and fine test dust. Removal efficiencies were determined using dual laser source particle counters.